



Design, Development and In-Vitro Characterisation of Gelucire Based Floating Beads of Cefixime Trihydrate.

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ABSTRACT

The aim of formulating Cefixime Trihydrate floating beads was to have the sustained release antibiotic which will not only increase patient compliance but also will be helpful for the individual's who cannot take the dose on regular intervals. Cefixime Trihydrate is a third generation cephalosporin antibiotic with a high curative effect on many diseases. For this purpose, calcium ions were used as a binder to prepare alginate and alginate gelucire beads by ionotropic gelation method, method was tested by three different grades of Gelucire to know the different properties. Beads were subjected to In-Vitro drug release in 0.1 N HCl (pH 1.2) for first 2 hours followed by phosphate buffer (pH 6.8) for remaining hours. In-vitro drug release data were fitting to Higuchi and Peppas equation. Next, the properties of the beads, drug penetration into the bead and drug release kinetics were investigated. The results showed that due to the increased concentration of alginate in the formulation, the spherical shape of beads was maintained, resulting in a sustained release. The excess amount of Sodium Alginate and Calcium Chloride was making the beads in irregular shape.

Keywords: Cefixime Trihydrate, Beads, Gelucire

INTRODUCTION

Over the past few decades, Oral controlled release (CR) dosage forms have gained utmost importance due to its high therapeutic advantages such as ease of administration, patient compliance and simple method of formulation.

However, along with these aided advantages, several physiological difficulties have been witnessed such as restricting its locating ability to provide the controlled drug delivery within the desired region of gastrointestinal tract (GIT) due to variable gastric difficulties in drug release. Gelucire having low HLB value can be used to reduce the dissolution rate of drugs on the other hand, Gelucire with high HLB value can be used for faster release of drugs.

In the designation of its name, for example, Gelucire 54/02, 54 indicates melting point while 02 indicates its HLB value. The lipidic materials such as Gelucire are considered as an alternative to other polymers employed in sustained release formulations. Gelucires are mixtures of glyceride-based materials and esters of polyethylene glycol (PEG) which can be used in to manufacture controlled release drug dosage forms.

The nature and ratio of these components can control the hydrophobicity and drug release properties in the drug dosage forms. The major objectives of the study are to improve the solubility and to develop Gelucires based floating bead of Cefixime Trihydrate in terms of increasing the gastric retention time. Apart from that, the formulations also modulate or control the drug release for a sustained action.

Consequently, considering the above objectives, to prepare and to evaluate the floating bead drug delivery system of Cefixime Trihydrate by melt granulation technique.

Methods And Materials

Cefixime trihydrate was a gift from Unnati Pvt. Ltd, different grades of Gelucires was taken from Gattefosse.

Sodium Alginate and Methanol was taken from Fisher Scientific India Pvt. Ltd. Calcium Carbonate and Calcium Chloride was taken from Thomas Baker. Hcl and n-octanol was from SD FINE- Chem ltd, Mumbai.

PREFORMULATION STUDIES

Organoleptic Studies

Table:1 Organoleptic properties

| Sr. No. | Properties | Inferences |
|---------|------------|--------------------------|
| 1. | Colour | Off white to Pale yellow |
| 2. | Odour | Odourless |
| 3. | Form | Crystalline |
| 4. | Taste | Bitter |

Melting Point

Melting point of Cefixime Trihydrate was determined by capillary tube method and was found to be quite similar to the reported melting point as shown in table 2

Table: 2 Melting point of cefixime trihydrate

| Drug | Reference M.P. | Observed M.P. |
|----------|----------------|--------------------------|
| Cefixime | 218-225°C | 220±0.015 ⁰ C |

Uv-spectroscopy

A double beam UV-visible spectrophotometer was used for quantitative analysis of the drug. A 30 µg/ml solution of Cefixime Trihydrate in methanol was scanned in the range of 200-400 nm. The result of UV spectrum of Cefixime is shown in Figure 1

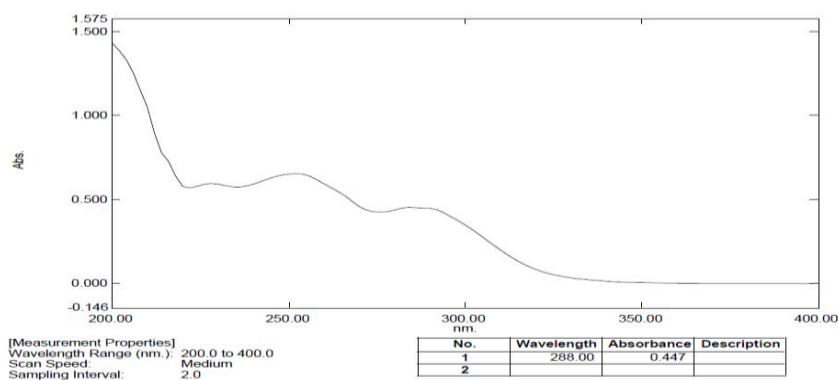


Fig: 1 Uv spectra of Cefixime trihydarte

Table: 3 Absorption maxima (λ_{max}) of Cefixime in Methanol.

| Name of drug | Absorption maxima (λ_{max}) | |
|--------------------|---------------------------------------|-----------|
| | Observed | Reference |
| Cefixime Trihydare | 288 | 290 |

Preparation of standard curve of Cefixime in methanol

Table :4 Calibration curve of Cefixime in methanol ($\lambda_{max} = 290 \text{ nm}$)

| Sr. No. | Concentration ($\mu\text{g/ml}$) | Absorbance |
|---------|------------------------------------|-------------------|
| 01. | 2 | 0.235 \pm 0.002 |
| 02. | 4 | 0.349 \pm 0.001 |
| 03. | 6 | 0.469 \pm 0.002 |
| 04. | 8 | 0.589 \pm 0.003 |
| 05. | 10 | 0.719 \pm 0.001 |
| 06. | 12 | 0.849 \pm 0.002 |
| 07. | 14 | 0.976 \pm 0.001 |

Value is expressed as mean \pm SD; n = 3

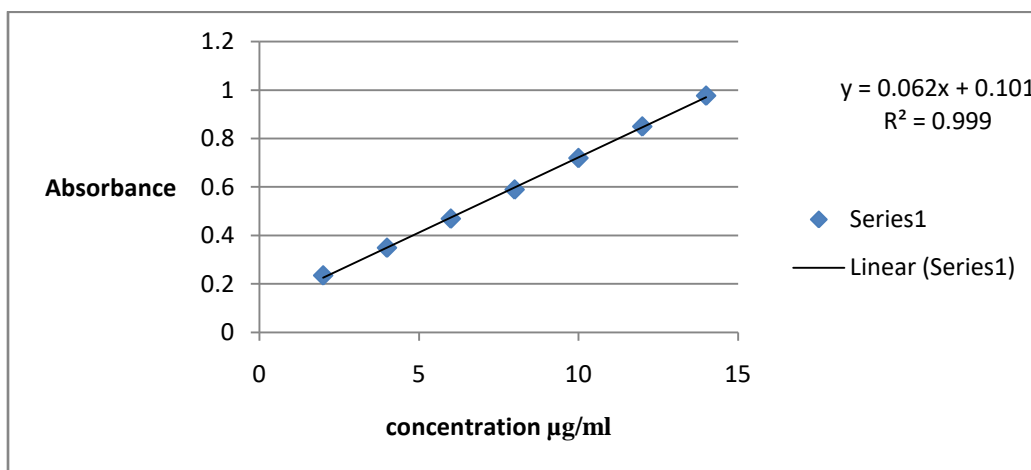


Figure:2 Graph of standard calibration curve of Cefixime Trihydrate in methanol

Table:5 Result of regression analysis of UV method

| Statistical parameters | Results |
|--------------------------------------|-----------------------|
| $\lambda \text{ max}$ | 290 nm |
| Regression equation ($y = mx + c$) | $y = 0.062x + 0.1019$ |
| Slope (b) | 0.062 |
| Intercept (C) | 0.1019 |
| Correlation coefficient (r^2) | 0.9994 |

Discussion- The calibration curve for Cefixime Trihydrate was obtained by using the 2 to 14 $\mu\text{g/ml}$ concentration of Cefixime Trihydrate in methanol. The absorbance was measured at 290 nm. The calibration curve of Cefixime Trihydrate as shows in graph indicated the regression equation $Y=0.062x-0.1019$ and R^2 value 0.9994, which shows good linearity as shown in fig 2 and table 5

Solubility studies

Solubility of drug in various solvents, were carried out in order to screen for the components to be used for formulation development. Analysis of the drug was carried out on UV Spectrophotometer at 242 nm.

Table: 6 Solubility studies of Cefixime Trihydrate for different solvents

| Solvent | Solubility in (mg/ml) | S.D | Solubility as per IP |
|----------|-----------------------|-------|-----------------------|
| 0.1NHCl | 1.611 | 0.019 | Slightly soluble |
| Water | 0.039 | 0.034 | Practically insoluble |
| DCM | 0.007 | 0.003 | Practically insoluble |
| Ethanol | 15.556 | 1.925 | Sparingly soluble |
| Methanol | 117.330 | 0.169 | Freely soluble |

Value is expressed as mean \pm SD; n = 3

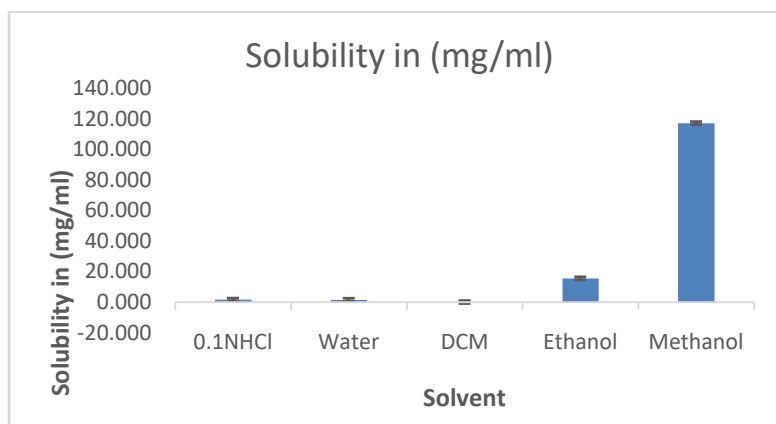


Figure:3 Solubility study of drug in different solvents

Discussion- From the above data, it is clearly seen that Cefixime Trihydrate is highly soluble in Methanol, ethanol, followed by water.

Partition coefficient determination

Partition coefficient of the Cefixime Trihydrate was determined using n-octanol and water. Log P greater than one indicates that the drug is lipophilic in nature, whereas those with partition coefficients less than one are indicative of a hydrophilic drug. This indicated the lipophilicity and purity of drug.

Table: 7 Partition coefficient determination of Cefixime Trihydrate

| Partition coefficient of drug | Solvent system | Log P Values | Reference |
|-------------------------------|------------------|-------------------|-----------|
| Cefixime | n-octanol: water | 0.002 \pm 0.001 | -0.4 |

Value is expressed as mean \pm SD; n = 3

Discussion: The partition coefficient of Cefixime in n-octanol: water was found to be 0.002 \pm 0.001, this indicates that the drug is hydrophilic in nature which is similar to the literature.

FTIR Studies

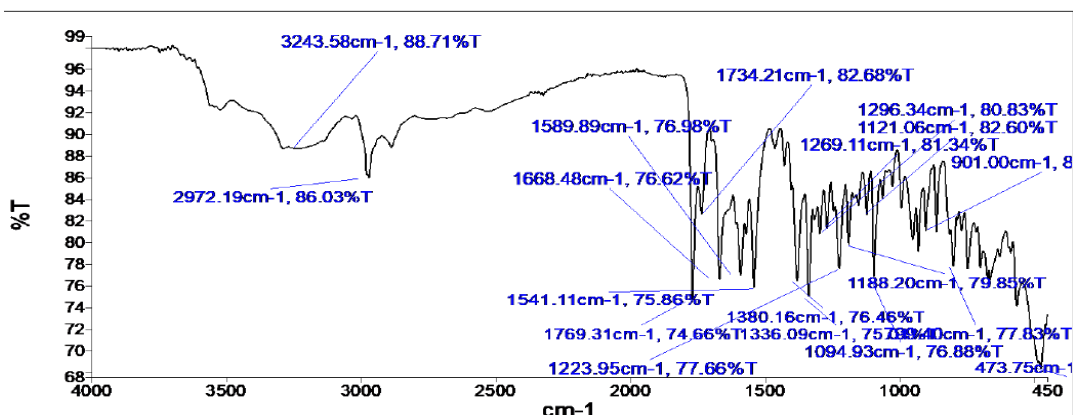


Figure: 4 FTIR spectrum of Cefixime Trihydrate

Table: 8 FTIR interpretation of Cefixime

| Characteristics Peaks | Reported (cm ⁻¹) | Observed (cm ⁻¹) |
|--------------------------|------------------------------|------------------------------|
| C-H stretch | 2942.02 | 2972.19 |
| C O stretch CONH | 1669.09 | 1668.48 |
| C N stretching, aromatic | 1337.88 | 1380.16 |
| C O, stretch, COOH | 1771.79 | 1769.31 |
| C C, stretch | 1542.09 | 1541.11 |

Discussion: The FTIR spectra of Cefixime were shown in the Figure 4; Table 8. The principal IR absorption peaks of Cefixime at 2972.19cm⁻¹ (C-H stretch), 1668.48 cm⁻¹ (C O stretch CONH), 1380.16 cm⁻¹ (C N stretching, aromatic), 1769.31 cm⁻¹ (C O, stretch, COOH), 1541.11 cm⁻¹ (C C, stretch), were all observed in the spectra of Cefixime. These observed principal peaks. This observation confirmed the purity and authenticity of the Cefixime trihydrate.

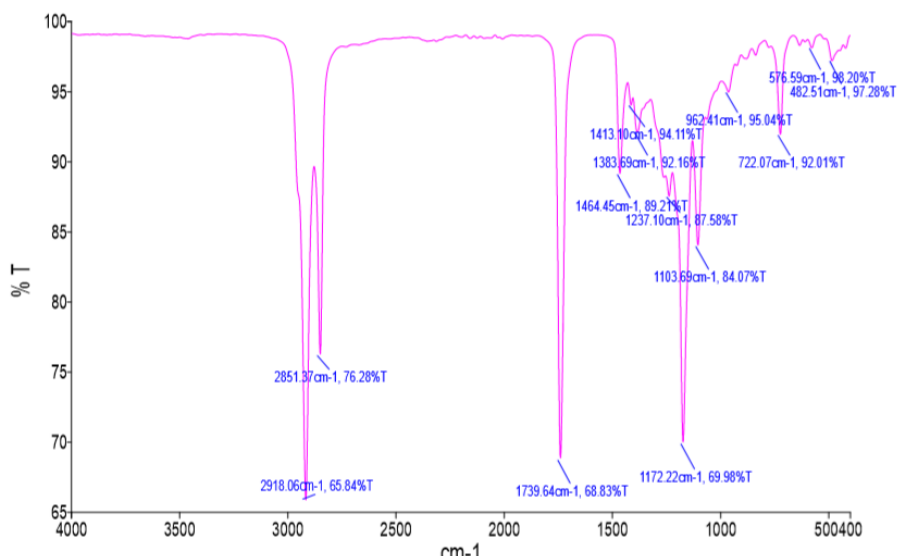


Figure: 5 FTIR Spectrum of Gelucire 43/01

Table:9 Interpretation of FTIR spectrum of Gelucire 43/01

| Reported peak (cm ⁻¹) | Observed peak (cm ⁻¹) | Functional group |
|-----------------------------------|-----------------------------------|-----------------------------------|
| 1741 | 1739.64 | C=O stretching of the ester group |
| 1172 | 1172.22 | C–O stretch of alcohols primary |
| 1100 | 1103.69 | C–O stretch of alcohols secondary |

Discussion: The FTIR spectra of Gelucire 43/01 were shown in the figure 5; table 9. The principal IR absorption peaks of gelucire 43/01 were observed at 1739.64 cm⁻¹ (C=O stretching of the ester group), 1172.22 cm⁻¹ (C–O stretch of alcohols primary), 1103.69 cm⁻¹ (C–O stretch of alcohols secondary). These observed principal confirmed the purity and authenticity of the Gelucire 43/01.

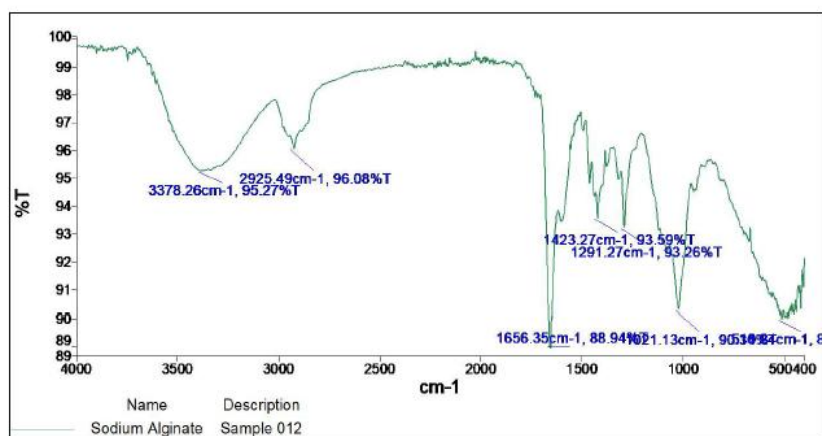


Figure: 6 FTIR Spectrum of Sodium alginate

Table: 10 Interpretation of FTIR spectrum of sodium alginate

| Characteristics Peaks | Reported (cm ⁻¹) | Observed(cm ⁻¹) |
|------------------------------|------------------------------|-----------------------------|
| O-H stretching | 3550-3200 | 3378.26 |
| C-H stretch | 3000-2840 | 2925.49 |
| O-H bending, carboxylic acid | 1440-1395 | 1423 |
| Carboxylate salt | 1649 | 1656.35 |

Discussion: The FTIR spectra of Sodium Alginate were shown in the Figure 6 Table 10 The principal IR absorption peaks of Sodium Alginate at 3378.26 cm⁻¹ (O-H stretch), 2925.49 cm⁻¹ (C-H), 1423 cm⁻¹ (O-H bending, carboxylic acid), 1656.35 cm⁻¹ (Carboxylate salt), were all observed in the spectra of Sodium Alginate. These observed principal peaks. This observation confirmed the purity and authenticity of the Sodium alginate.

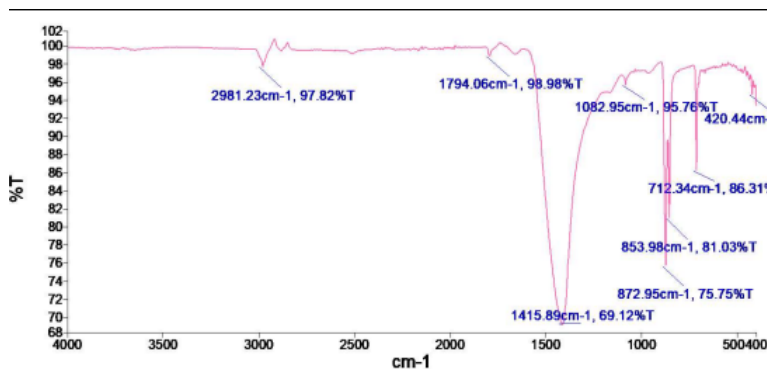


Figure: 7 FTIR Spectrum of Calcium Carbonate

Table: 11 Interpretation of FTIR spectrum of Calcium Carbonate

| Peak no. | X cm ⁻¹ | Y (%T) |
|----------|--------------------|--------|
| 1. | 2981.23 | 97.82 |
| 2. | 1794.06 | 98.98 |
| 3. | 1415.89 | 69.12 |
| 4. | 1082.95 | 95.76 |
| 5. | 872.95 | 75.75 |
| 6. | 853.98 | 81.03 |
| 7. | 712.34 | 86.31 |
| 8. | 420.44 | 94.73 |

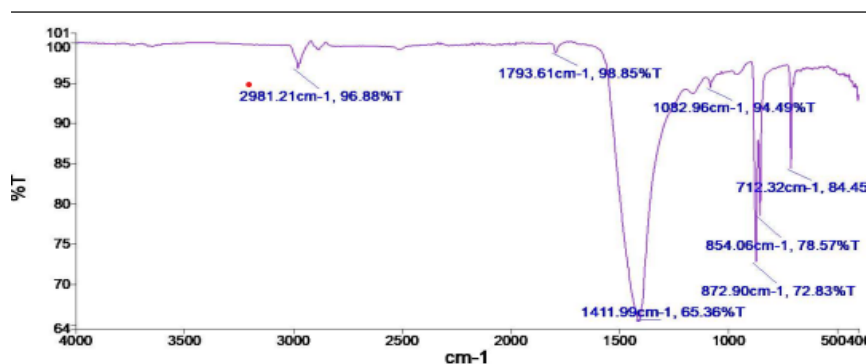


Figure: 8 FTIR Spectrum of Physical mixture

Table : 12 Interpretation of FTIR spectrum of Physical mixture

| Peak no. | X cm ⁻¹ | (%T) |
|----------|--------------------|-------|
| 1 | 2981.21 | 96.88 |
| 2 | 1793.61 | 98.85 |
| 3 | 1411.99 | 65.36 |
| 4 | 1082.96 | 94.49 |
| 5 | 872.90 | 72.83 |
| 6 | 854.06 | 78.57 |
| 7 | 712.32 | 84.45 |

Discussion: FTIR of Pure drug and physical mixture studies were carried out to eliminate the possibility of interaction between drug and excipients used with analytical method of drug estimation. All the spectrum peaks revealed that

corresponding peaks of drugs are present in the above spectra along with excipients peaks. Hence no interaction was observed in this mixture.

PREPARATION OF CEFIXIME TRIHYDRATE FLOATING BEADS

Method used- Ionotropic Gelation Method

Preparation of Sodium Alginate mixture- A given amount of sodium alginate was dissolved in distilled water and heated till a mixture was formed. Preparation of Sodium alginate-Gelucire Mixture- Lipid (Gelucire 43/01/ Gelucire 48/13) was melted at 60°C. It was then mixed with prepared Sodium Alginate solution on magnetic stirrer at 100rpm for 15 mins.

Preparation of Drug mixture: The finely powdered drug was mixed with calcium carbonate solution. The entire solution was gradually mixed on magnetic stirrer at 100rpm at temperature 60°C. Formation of Floating Beads- The resultant dispersion was dropped via a 23-gauge syringe needle (0.65 mm internal diameter) into 100 ml of calcium chloride solution made with acetic acid at a rate of 5 ml/min. The distance from the needle tip to the calcium chloride was 5 cm.

The beads were collected after filtration through Whatman filter paper (# 41), washed three times with distilled water and subsequently dried to their constant weight in vacuum desiccator for 24 h to ensure complete removal of solvents. The vehicles such as Calcium chloride were used as dispersion medium.

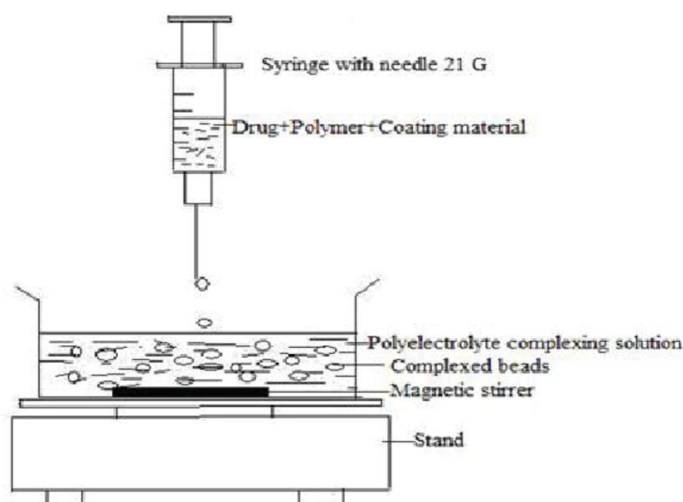


Figure: 9 Schematic presentation of method of preparation of Gelucire beads of Cefixime Trihydrate

Table 13: Composition of different bead formulations containing Cefixime Trihydrate

| S no. | Formulation Code | Drug (mg) | Gelucire 43/01 (mg) | Gelucire 50/13 (mg) | Gelucire 48/16 (mg) | Calcium Carbonate (mg) | Sodium Alginate (mg) | Calcium Chloride (mg) | Acetic Acid (ml) |
|-------|------------------|-----------|---------------------|---------------------|---------------------|------------------------|----------------------|-----------------------|------------------|
| 1 | F1 | 100 | 3300 | - | - | 1500 | 1000 | 2000 | 10 |
| 2 | F2 | 100 | - | 3300 | - | 1500 | 1000 | 2000 | 10 |
| 3 | F3 | 100 | - | - | 3300 | 1500 | 1000 | 2000 | 10 |
| 4 | F4 | 100 | 3300 | 3300 | - | 1500 | 1500 | 2000 | 10 |
| 5 | F5 | 100 | 3300 | - | - | 1500 | 1500 | 2000 | 10 |
| 6 | F6 | 100 | 9900 | - | - | 1500 | 2000 | 2000 | 10 |
| 7 | F7 | 100 | 6600 | - | - | 1500 | 3000 | 2000 | 10 |
| 8 | F8 | 100 | 6600 | - | - | 1500 | 4000 | 2000 | 10 |
| 9 | F9 | 100 | 6600 | - | - | 1500 | 3000 | 3000 | 10 |
| 10 | F10 | 100 | 6600 | - | - | 1500 | 3000 | 4000 | 10 |

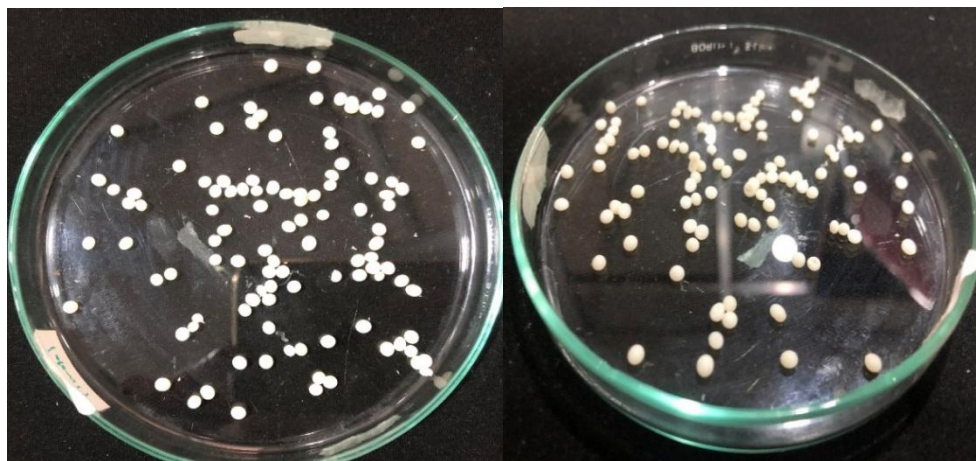


Figure 10: Cefixime Trihydrate floating beads

EVALUATION OF FLOATING BEADS

Appearance of Bead

Table 14: Appearance of different Gelucire based bead containing Cefixime Trihydrate

| S. No | Formulation Code | Appearance |
|-------|------------------|------------------------|
| 1 | F1 | Irregular shape formed |
| 2 | F2 | Gel formed |
| 3 | F3 | Beads Not formed |
| 4 | F4 | Beads Not formed |
| 5 | F5 | Spherical Beads formed |
| 6 | F6 | Beads Not formed |
| 7 | F7 | Irregular shape formed |
| 8 | F8 | Spherical Bead formed |
| 9 | F9 | Spherical Bead formed |
| 10 | F10 | Spherical Bead formed |

Discussion- From the above table 14 and figure 10, it was found that Gelucire 43/01 and Calcium Chloride has formed spherical shape beads. Beads were not formed when the high ratio of lipid as well as low ratio of lipid was used. Uniform and compact beads were formed with Calcium Chloride. Calcium chloride was used as surface active agent and cross-linking agent. So, might be these properties play an important role in uniform beads formation. In the formulation F1-F4, F6-F7, where the shape was not spherical because the amount of Sodium Alginate used played an important role. More Sodium Alginate will increase the cross-linking with calcium chloride, which will decrease the rate of drug and allow the drug to remain entrap in the wall. The spherical shape was lost and beads became disc or irregular shape.

Percentage Yield

Table 15: Percentage yield of different Gelucire beads containing Cefixime

| | Formulation Code | Percentage Yield |
|---|------------------|------------------|
| 1 | F5 | 72.27±1.52 |
| 2 | F8 | 87.06±2.51 |
| 3 | F9 | 87.30±2.08 |
| 4 | F10 | 77.91±2.51 |

Value is expressed as mean ± SD; n = 3

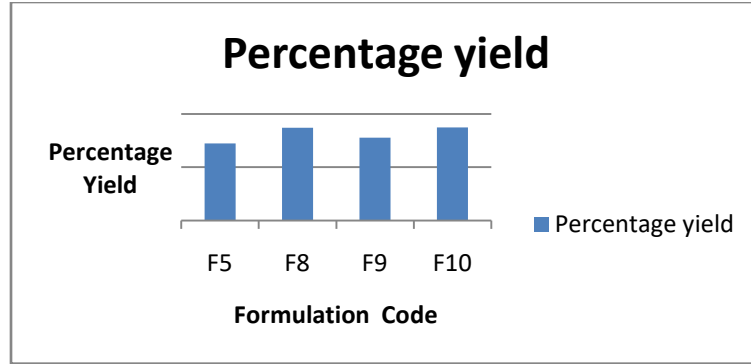


Figure 11: Percentage yield of Cefixime loaded Gelucire floating beads

Discussion- Percentage yield was calculated of the formulation which was found successful in bead formation with floating ability in gastric medium. The yield thus calculated was found in a range of 72.27 ± 1.52 to 87.30 ± 1.52 with the maximum yield possessed by F9 formulation, which was 87.30 ± 1.52 .

Percentage Drug Entrapment

Percentage Drug Entrapment of all formulation was given in a table 16

Table 16 Percentage Drug Entrapment of different Gelucire based bead containing Cefixime Trihydrate

| | Formulation Code | Percentage drug entrapment |
|---|------------------|----------------------------|
| 1 | F5 | 72.76 ± 0.045 |
| 2 | F8 | 79.86 ± 0.043 |
| 3 | F9 | 84.33 ± 0.033 |
| 4 | F10 | 82.88 ± 0.033 |

Value is expressed as mean \pm SD; n = 3

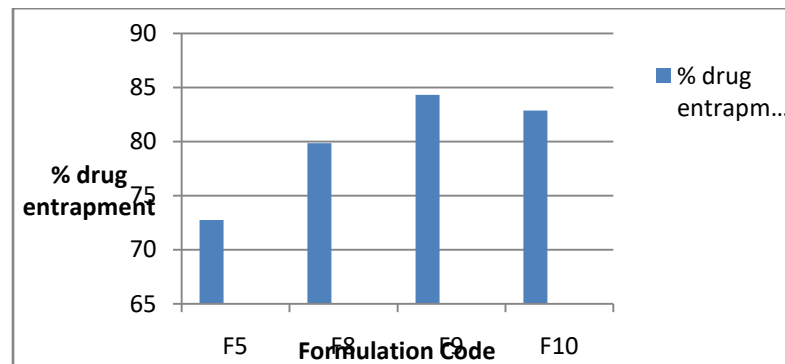


Figure 12 Percentage drug entrapment of Cefixime loaded Gelucire floating beads

Discussion- From the above table, it was found that Percentage drug entrapment of all formulation was found to be in a range 72.76 ± 0.045 to 84.33 ± 0.033 . These results explain that there is a significant effect on percent entrapment efficiency of beads was observed with lipid concentration.

Particle Size

Table17 Particle size of different Gelucire based bead containing Cefixime Trihydrate

| | Formulation Code | Particle Size (µm) |
|---|------------------|--------------------|
| 1 | F5 | 3.27±0.45 |
| 3 | F8 | 3.42±0.83 |
| 4 | F9 | 3.69±0.18 |
| 5 | F10 | 3.81±0.74 |

Value is expressed as mean ± SD; n = 3

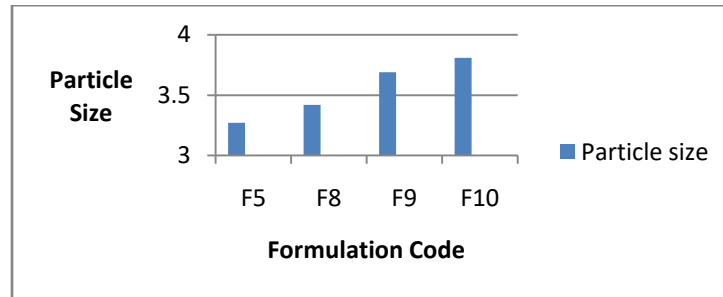


Figure:13 Particle Size of Cefixime loaded Gelucire floating beads

Discussion- Particle size of all beads found to be in the range from 3.27±0.45 to 3.81±0.74 µm. From the result it was found that on increasing lipid concentration particle size slightly increase. The formed beads were sufficiently hard and spherical in shape.

FTIR spectral analysis

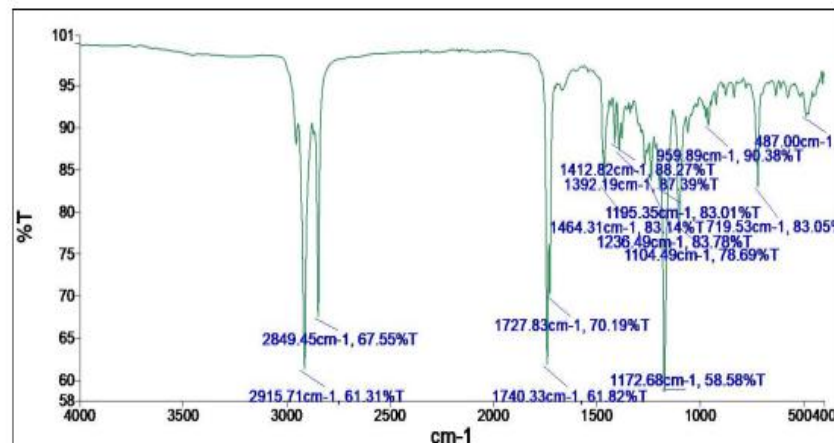


Figure:14 FTIR of formulation (F9)

As seen from figure14 the spectrum of formulation (F9), peaks were obtained at 2915.71 cm⁻¹ (aliphatic C–H vibrations), 1740.33 cm⁻¹ (N–H stretching), 1172.68 cm⁻¹ (C=S stretching).

The absence and low peak intensity of drug shows entrapment of drug in developed formulation. Overall, there was no alteration in the characteristic peaks of drug and Gelucires suggesting that there was no interaction between the drug and Gelucire.

In vitro Floating study

Table 18: Percentage floating of different Gelucire based bead containing Cefixime

| S.No. | Formulation Code | Percentage Floating |
|-------|------------------|---------------------|
| 1 | F5 | 95% floating |
| 2 | F8 | 100% floating |
| 3 | F9 | 100% floating |
| 4 | F10 | 100% floating |

Discussion- The results show that all formulations remain floating up to 8 h, reflects excellent floating ability of beads Apart from hydrophobicity, density of Gelucire 43/01 (true density 0.0856 g/cm³) also plays an important role in floating ability of beads.

On the basis of result of above parameters formulation F9 was selected for further in-vitro drug release study.

Micromeretic properties

Table 19: Flow properties

| Formulation Code | Angle of Repose | Bulk density (g/cm ³) | Tapped density (g/cm ³) | Carr's Index (%) | Hausner's ratio |
|------------------|-----------------|-----------------------------------|-------------------------------------|------------------|-----------------|
| F5 | 25.751 ± 1.14 | 0.521 ± 0.003 | 0.560 ± 0.002 | 6.828 ± 0.822 | 1.073± 0.009 |
| F8 | 22.454± 1.91 | 0.516 ± 0.014 | 0.605 ± 0.035 | 13.786± 1.135 | 1.160± 0.015 |
| F9 | 28.649± 0.71 | 0.482 ± 0.013 | 0.581 ± 0.004 | 17.084± 2.737 | 1.207± 0.041 |
| F10 | 27.669± 0.71 | 0.482 ± 0.013 | 0.581 ± 0.004 | 17.084± 2.737 | 1.207± 0.041 |

Value is expressed as mean ± SD; n = 3

Result: From the above table, it is concluded that the powder formed has good flow properties.

Swelling Index

Results of water uptake study showed that the order of swelling in these polymers could indicate the rates at which the preparations are able to absorb water and swell. Maximum liquid uptake and swelling of polymer was achieved up to 12 hrs. The complete swelling was achieved by the end of 12 hrs. The % of swelling of F9 was higher due to increase in the concentration of gelucire which also gives the firm structure to the Beads.

Table 20 Swelling Index

| S.No. | Formulation Code | Swelling Index |
|-------|------------------|----------------|
| 1 | F5 | 68.42±0.80% |
| 2 | F8 | 76.40±0.63% |
| 3 | F9 | 86.23±0.23% |
| 4 | F10 | 78.40±0.20% |

In-vitro Drug release study

The in-vitro drug release of Formulation F9 and Pure drug was given in a table 21

Table21: Percentage drug release of Formulation F9 and Pure drug

| Time (hrs) | % Drug release of pure drug | % Drug release of F9 formulation |
|------------|-----------------------------|----------------------------------|
| 0 | 0 | 0 |
| 0.25 | 1.50±0.830 | 1.28±0.271 |
| 0.5 | 5.84±0.543 | 5.57±0.271 |
| 1 | 7.47±0.543 | 11.00±0.269 |
| 2 | 11.54±0.543 | 15.07±0.156 |
| 3 | 18.05±0.543 | 28.09±0.156 |
| 4 | 21.85±0.543 | 37.05±0.271 |
| 6 | 30.26±0.543 | 47.27±0.156 |
| 8 | 37.72±0.543 | 55.68±0.271 |
| 12 | 40.30±0.543 | 62.19±0.271 |
| 18 | 41.52±0.543 | 69.74±0.271 |
| 24 | 48.58±0.543 | 79.73±0.271 |

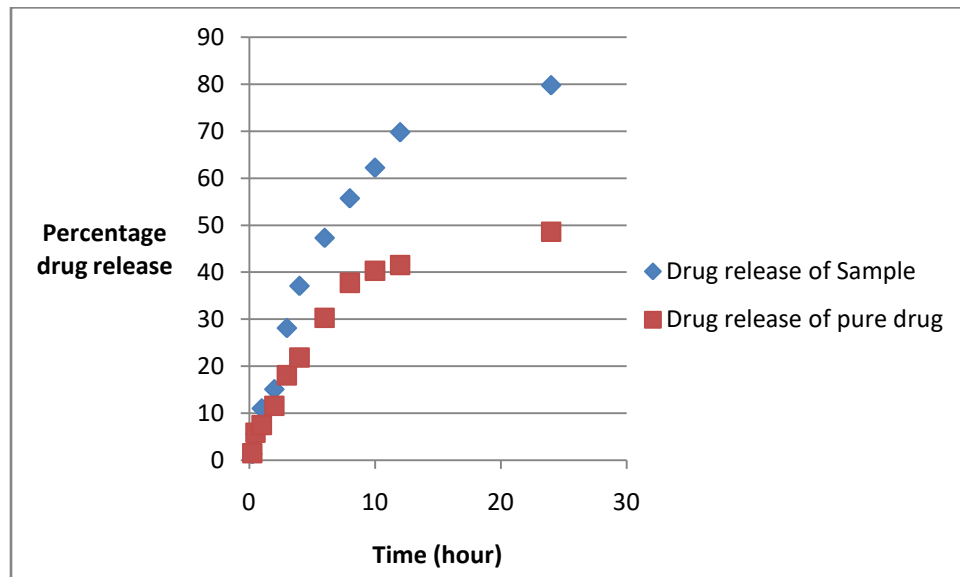


Figure:15 In-Vitro Drug release of Cefixime loaded Gelucire 43/01 floating bead and pure drug.

Discussion: The in-vitro release of drug from the lipid based floating bead was found to be higher as compare to pure drug that showed the effect of lipid matrix of Gelucire in drug release property. The fast effect, namely the amount of encapsulated compound released at short times, is normally related to the drug embedded into or near the beads surface. Drug was dispersed into the molten Gelucire 43/01 as a micronized powder and the resulting beads were formed by a dispersion of drug particles through the waxy matrix. Table 21 indicated that in vitro release of pure drug show 49% released within 24 hr. Formulations displayed a biphasic sustained release pattern and an initial burst release of Cefixime trihydrate was obtained from F9. Furthermore, the release profiles of Cefixime trihydrate from beads made from Gelucire 43/01 showed that Gelucire 43/01 employed yielded a sustained cefixime trihydrate release. From the in-vitro drug release study it was found that F9 formulation showed lower drug release as compare to pure drug..

In-vitro drug release kinetic

To understand the mechanism by which the drug was released from the Cefixime Trihydrate floating beads F9 formulation, various release kinetics model including zero order, first order, Higuchi and Korsmeyer-Peppas model were applied as shown in Figure16-19

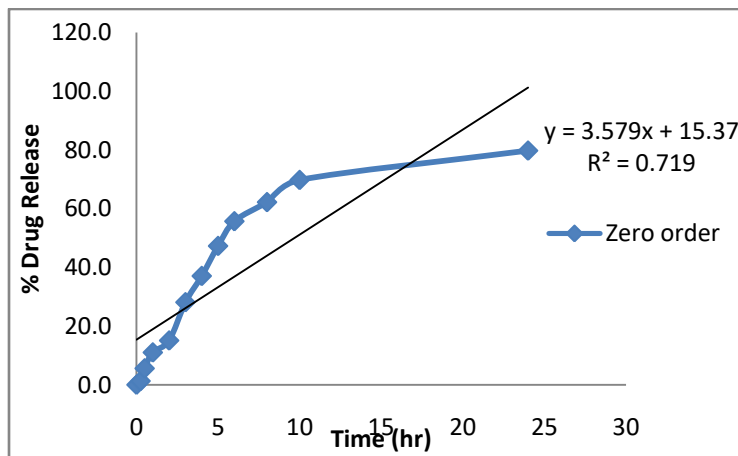


Figure:16 Zero order release kinetics of optimized F9 formulation

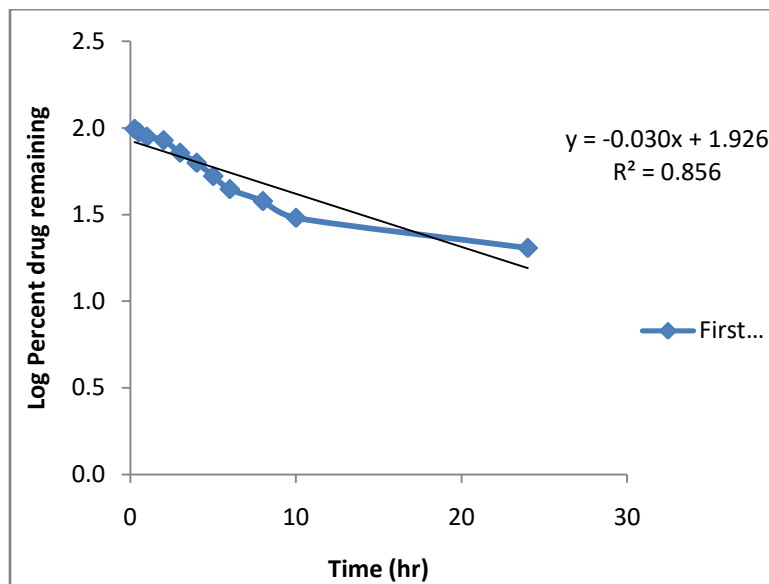


Figure:17 First order release kinetics of optimized F9 formulation

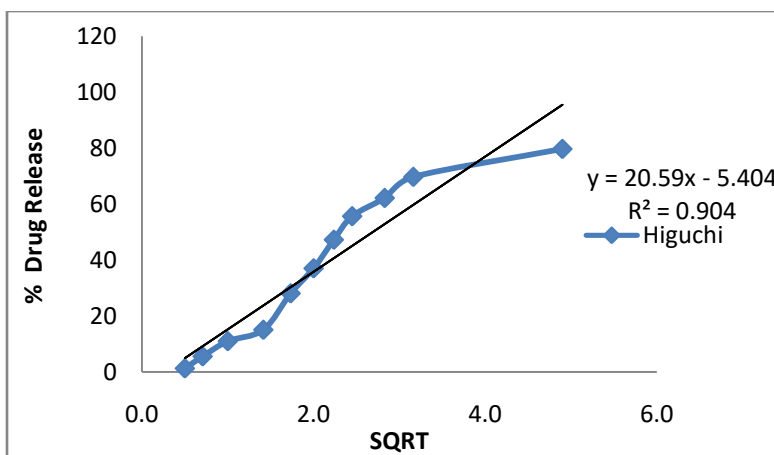


Figure 18: Higuchi order release kinetics of optimized F9 formulation

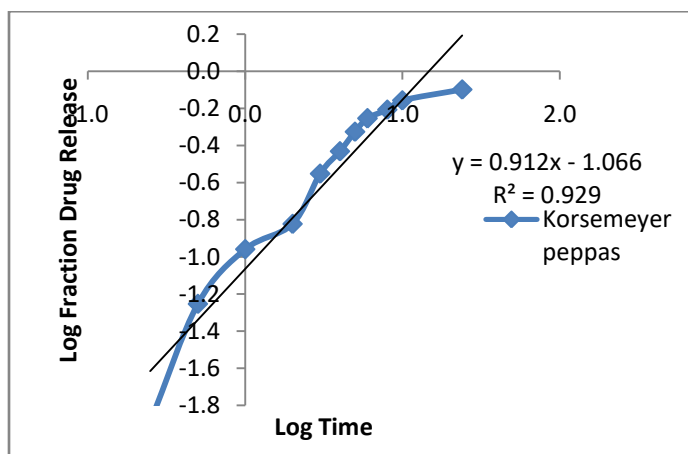


Figure 19: Korsmeyer peppas release kinetics of optimized F9 formulation

Discussion- Mathematical models are commonly used to predict the release mechanism and compare release profile. For all the optimized formulations, the % drug release vs time (zero order), log percent drug remaining vs time (first order), log per cent drug release vs square root of time (Higuchi plot), and log of log % drug release vs. log time (Korsmeyer and Peppas Exponential Equation) were plotted.

Table:22 Kinetic equation parameter of formulation F9

| Formulation name | Zero order | | First order | | Higuchi | | Peppas | |
|------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| | R ² | K ₀ | R ² | K ₀ | R ² | K ₀ | R ² | K ₀ |
| F9 | 3.580 | 0.719 | -0.031 | 0.857 | 20.593 | 0.904 | 0.912 | 0.930 |

Discussion- In each case, R² value was calculated from the graph and reported in table 22 and figure 16 to figure 19. considering the determination coefficients, K. Peppas model was found (r²=0.930) to fit the release data best. This demonstrates that Cefixime Trihydrate molecules loaded in the bead and there was no interaction between the drug and formulation material. It could be concluded from the results that the drug was released from bead by a sustain mechanism.



SUMMARY AND CONCLUSION

Gastric floating drug delivery system (GFDDS) is particularly useful for drugs that are primarily absorbed in the duodenum and upper jejunum segments. Gelucires are a family of relatively inexpensive materials, comprising mixtures of mono-, di-, and triglycerides and also poly (ethylene glycol) esters of fatty acid. Gelucires are available with a range of properties depending on their hydrophilic lipophilic balance (HLB; 1–18) and melting point (33–65°C) range.

On physicochemical evaluation, melting point of Cefixime Trihydrate was found to be 220°C. On UV spectrophotometer analysis absorption maxima was found to be 288 nm in methanol. Drug was freely soluble in methanol, sparingly soluble in ethanol and practically soluble in water. The partition coefficient of Cefixime Trihydrate in n-octanol: water was found to be 0.002, this indicated that the drug is hydrophilic in nature. On FTIR spectroscopy analysis there was no incompatibility between drug and lipid.

An attempt is made to prepare bead of Cefixime Trihydrate using various grades of gelucire such as Gelucire 48/01, Gelucire 50/13 and Gelucire 43/01. Among which gelucire 43/01 gave spherical bead. The method of preparation of beads was found to be simple and reproducible. Percentage yield was found in a range of 72.27±1.52 to 87.30±1.52. Percentage drug entrapment of drug was obtained in all formulations with successful bead formation in a range of 72.76±0.045 to 84.33±0.033.

Due to higher drug-lipid ratio beads the size of bead slightly increased produce. The Micromeretics properties shows the good flow of formed beads as ranges vary from 25.751 ± 1.14 to 28.649 ± 0.71, 0.521 ± 0.003 to 0.482 ± 0.013, 0.560 ± 0.002 to 0.581 ± 0.004, 6.828 ± 0.822 to 17.084 ± 2.737 and 1.073 ± 0.009 to 1.207 ± 0.041 for Angle of repose, Bulk Density, Tapped Density, Carr's Index and Hausner's Ratio respectively. The average size of bead range was between 3.27±0.45 to 3.81±0.74 µm. The *in vitro* data indicated that pure drug showed 48% release within 24 hr. The drug release from the bead prepared in formulation F9 achieved 79.73±0.271% in 24 hr.

According to model fitting methods the highest regression coefficient (R^2) value was 0.912 through Peppas order model. Hence from all aspects; we concluded that the release of drug Cefixime Trihydrate can be controlled by proper designing of the formulation and selection of a suitable method of preparation.

It is concluded that the method of preparation of beads was found to be simple, reproducible, provides good yield and entrapment efficiency. The *in vitro* data obtained for floating beads of Cefixime Trihydrate showed excellent buoyancy ability. Prepared formulation showed better sustained release behavior when compared with its pure Cefixime Trihydrate.

Thus, Gelucire 43/01 can be considered as an effective carrier for the design of a gastroretentive multiparticulate drug delivery system.

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